



HAL
open science

Design and Evaluation of a 28-nm FD-SOI STT-MRAM for Ultra-Low Power microcontrollers

Guillaume Patrigeon, Pascal Benoit, Lionel Torres, Sophiane Senni, Guillaume Prenat, Gregory Di Pendina

► To cite this version:

Guillaume Patrigeon, Pascal Benoit, Lionel Torres, Sophiane Senni, Guillaume Prenat, et al.. Design and Evaluation of a 28-nm FD-SOI STT-MRAM for Ultra-Low Power microcontrollers. IEEE Access, 2019, 7, pp.58085-58093. <10.1109/ACCESS.2019.2906942>. <lirmm-02079679>

HAL Id: lirmm-02079679

<https://hal-lirmm.ccsd.cnrs.fr/lirmm-02079679v1>

Submitted on 13 May 2019





HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire HAL, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



HAL Authorization

Design and Evaluation of a 28-nm FD-SOI STT-MRAM for Ultra-Low Power microcontrollers

Guillaume Patrigeon¹, Pascal Benoit¹, Lionel Torres¹, Sophiane Senni¹, Guillaume Prenat², Gregory Di Pendina²

¹LIRMM - Université de Montpellier, CNRS - France - *firstname.lastname@lirmm.fr*

²SPINTEC - Université Grenoble-Alpes, CNRS, CEA - France - *firstname.lastname@cea.fr*

Corresponding author: Guillaume Patrigeon (e-mail: *guillaume.patrigeon@lirmm.fr*).

This work has received funding from the European Union's Horizon 2020 research and innovation program under grant agreement No 687973 (GREAT project) and the French National Research Agency under grant ANR-15-CE24-0033-01 (MASTA project).

ABSTRACT The complexity of embedded devices increases as today's applications request always more services. However, the power consumption of systems-on-chip has significantly increased due to the high-density integration and the high leakage power of current CMOS transistors. To address these issues, emerging technologies are considered. Spin-Transfer Torque Magnetic Random Access Memory (STT-MRAM) is seen as a promising alternative solution to traditional memories thanks to its negligible leakage current, high density, and non-volatility. In this work, we present the design and evaluation of a 128 kB STT-MRAM in 28-nm FD-SOI technology with SRAM-like interface for ultra-low power microcontrollers. With 0.9 pJ/bit read in 5 ns and 3 pJ/bit write in 10 ns, this embedded non-volatile memory is suitable for devices that run at frequencies under 100 MHz. Considering low-power application with duty-cycled behaviour, we evaluate the STT-MRAM as a replacement of embedded Flash and SRAM by comparing single and multi-memory architecture scenarios.

INDEX TERMS 28-nm FD-SOI, microcontroller, STT-MRAM, Ultra-Low-Power

I. INTRODUCTION

Nowadays, embedded systems are widely used in various domains, and many applications set high constraints for designers and developers in terms of performance and energy consumption. However, while the complexity of embedded devices is continuously increasing, the power consumption of systems-on-chip is a challenge for battery-powered applications. Having long autonomy for such devices becomes a real need. The energy consumption of an Ultra-Low Power (ULP) microcontroller can be optimised at multiple levels. A lot of ULP applications have a periodic behaviour, alternating between run and sleep phases ("duty-cycle" operation mode, Figure 1 (a)). The time spent in each phase depends on the application specifications and selected solutions. Even though sleep modes help to reduce the power consumption of a microcontroller, some energy is still lost during sleep phases. As a workaround, it is possible to power down a microcontroller during sleep phases (Figure 1 (b)),

but for traditional architectures the system state is then lost, forcing a system reboot. Another solution is to insert Non-Volatile Logic (NVL) inside the architecture to make it able to store its state before a shut down, and restore it after wake-up (normally-off computing, Figure 1 (c)). State recovery by using NVL is faster and more energy efficient than a full restart [1], but this solution adds an overhead in terms of area and makes the go-to-sleep phase time longer. This method also requires some energy to store the system state and restore it at wake-up. Comparing the traditional microcontroller with the normally-off solution, there is a trade-off between the energy lost in sleep phase (Figure 1 (a)) and the backup energy overhead (Figure 1 (c)).

Different approaches are studied to achieve the lowest power consumption for ULP applications. NVL is used to powering down parts of a system logic by saving its state into non-volatile registers, and then avoiding the leakage current during sleep phases (Figure 1 (c)). [2] integrates non-volatile

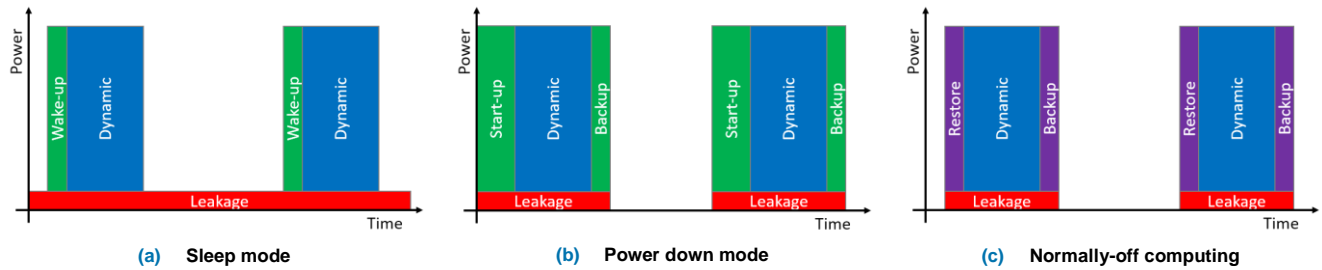


FIGURE 1. Duty-cycle mode operation

TABLE 1. Ultra-Low-Power microcontrollers

	Lallement 2018 [4]	Lin 2018 [6]	Zwerg 2017 [1]	Izumi 2015 [2]	Singhal 2015 [5]	Khanna 2014 [3]
Technology	28 nm FD-SOI	180 nm	130 nm	130 nm	90 nm	130 nm HVT
Power supply	-	0.2V-1.1V	1.2V/1.5V	1.2V/3.0V	3V	1.5V
Frequency	16 MHz	-	8 MHz	24 MHz	16 MHz	8 MHz
CPU	Cortex-M0+	MSP430	Cortex-M0+	Cortex-M0	MSP430	32-bit
Memory architecture	4 kB SRAM (code) 4 kB SRAM (data)	128 B ROM (boot) 1 kB latch (code) 1 kB latch (data)	96 kB ROM 2x 32 kB FRAM 2 kB SRAM Non-Volatile Array	16 kB 6T4C NVRAM (code and data) Non-Volatile Logic (Ferroelectric NVFF)	64 kB NVRAM 8 kB SRAM MTCMOS FF	10 kB ROM 64 kB FRAM 8 kB SRAM Non-Volatile FeCap Array
Active power	2.7 pJ/cycle	33 pJ/cycle @ 0.45V	150 μ A/MHz @ 1.2V	6.14 μ A	28.3 μ W/MHz	75 μ W/MHz
Sleep power	0.7 μ W @ 0.5V	-	NVL sleep: 0 W	-	0.32 μ W @ 3V	Retention: 0.28 μ W Sleep: 0W
Wake-up	-	-	380 nC, 438 μ s	-	-	2.4 nJ, 384 ns (125 MHz)
Backup	-	-	-	-	-	7.2 nJ, 320 ns (125 MHz)

TABLE 2. Commercial microcontrollers for low power applications

	STM32L0 series [7] STMicroelectronics	STM32F0 series [8] STMicroelectronics	LPC1100 series [9] NXP Semiconductors	nRF51 series [10] Nordic Semiconductors	PSoC 4 family [11] Cypress Semiconductors	FM0+ family [12] Cypress Semiconductors
Frequency	32 MHz	48 MHz	50 MHz	32 MHz	48 MHz	40 MHz
CPU	ARM Cortex-M0+	ARM Cortex-M0	ARM Cortex-M0 ARM Cortex-M0+	ARM Cortex-M0	ARM Cortex-M0 ARM Cortex-M0+	ARM Cortex-M0+
Memory architecture	Flash 8 to 192 kB SRAM 2 to 20 kB EEPROM 512 to 6144 B	Flash 16 to 256 kB SRAM 4 to 32 kB	Flash 4 to 256 kB SRAM 2 to 36 kB EEPROM 512 to 4096 B	Flash 128 to 256 kB SRAM 16 to 32 kB	Flash 8 to 256 kB SRAM 2 to 32 kB	Flash 56 to 88 kB SRAM 6 kB

cells directly into flip-flops, managed by a dedicated controller, whereas [1] and [3] use non-volatile arrays outside logic to save the system state. Depending on the applications, some state of the art solutions focus more on reducing active energy consumption than on removing sleep leakage power. [4] and [5] use body-biasing methods to achieve lower active energy and [6] adapts their memory architecture. However, because the size of memories used by [6] is very small (2x 1 kB), the solution is dedicated to a limited number of applications. Moreover the microcontrollers from [6] and [4] require to be initialized from an external device to obtain their program, which adds constraints to their integration in embedded devices. [1], [5] and [3] use an architecture and memory sizes similar to commercial products (Table 2), with non-volatile memory and a SRAM. Only [2] is based on a single non-volatile memory architecture, the other works presented in Table 1 separate application's program and data in different

memories. Moreover, [2] uses only non-volatile memories. That solution helps to reach the lowest energy consumption in sleep mode without performing data transfers to save the content of volatile parts.

[1], [2] and [3] use Ferroelectric memories when non-volatility is needed. Here we use another kind of NVM technology: STT-MRAM. Spin-Transfer Torque Magnetic Random Access Memory (STT-MRAM) is seen as a promising alternative solution to traditional memories thanks to its negligible leakage current, high density, and non-volatility. By combining the 28-nm FD-SOI technology for CMOS and STT-MRAM solution for the memory system, we investigate the different architectural solutions to improve the energy efficiency, reliability, and performances of systems-on-chip for ULP applications. In comparison to FeRAM, STT-MRAM offers lower access latencies, higher retention and density ([13], [14]). In this work, we focus on

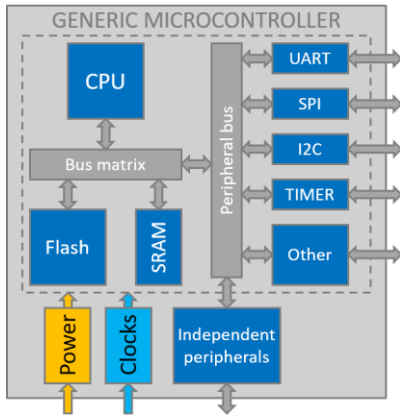


FIGURE 2. Typical microcontroller architecture

the memory architecture and memory technologies for ULP devices. An overview of memory architecture solutions is introduced in Section II. Section III presents the design of an embedded 128-kB perpendicular peSTT-MRAM with 28-nm FD-SOI CMOS, whose evaluation is detailed in Section IV. Finally, Section V concludes this paper and provides future directions for research works.

II. MEMORY ARCHITECTURE OVERVIEW

A. MICROCONTROLLER ARCHITECTURE

The specifications of an application determine which microcontroller to use. Manufacturers generally offer a large variety of microcontrollers to answer to the large number of actual embedded applications and their specific constraints, as it is not possible to create one microcontroller architecture that will fit all applications. There are microcontrollers with different packages, number of input/output pins, different processors, operating frequencies, peripherals, communication interfaces, analogic modules, low-power modes, memory technologies, memory capacities, and dedicated to different kinds of applications (automotive for example). However, there are some similarities between all these different devices. Typical microcontrollers include at least one processor, a non-volatile memory (usually Flash for

code instructions and read-only data), a volatile memory (usually SRAM for application data), a power management unit, a clock management unit, input/output peripherals, communication modules (UART, SPI, I²C, USB, CAN...) and timers. This typical architecture is depicted in Figure 2. Some microcontrollers also include different types of non-volatile memories (ROM, EEPROM...) or have a multi-master system (multi-processor, Direct Memory Access (DMA)...).

B. MEMORY PARTITIONING

The memory architecture of microcontrollers is constrained by the architecture of the processor. With processors having a single bus interface (like the ARM Cortex-M0), it is possible to store both code and application data in the same memory without affecting the performances of the system. Some other processors (like the ARM Cortex-M3) have multiple bus interfaces (for instruction, data, system...) and require dedicated memory architectures: as they are able to handle parallel transactions, having a single memory architecture with a single access bus decreases the overall system performances. Multi-master systems (when using specific modules like DMA) are also affected by the number of interfaces of the main memories.

ARM Cortex-M architecture is widely used in commercial low-power microcontrollers and we use one of its implementation that is available for academic projects in our evaluation: the ARM Cortex-M0 r1p0. This is a 3-stage 32-bit RISC processor that implements the ARMv6-M ISA, with a maximum frequency of 50 MHz. It includes a single AHB-Lite interface, 32 interrupt lines, 1 Non-Maskable Interrupt and a single-cycle multiplier.

In this study, we focus on memory architectures for a single master system (which is the Cortex-M0, with a single bus interface). As STT-MRAM is a non-volatile random access memory, it could be used to replace both Flash for code memory and SRAM for dynamic data memory. To evaluate the possible gains by using STT-MRAM, we

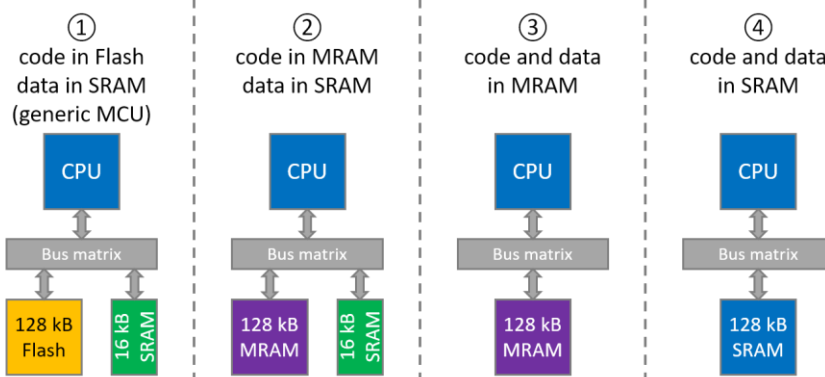


FIGURE 3. Memory architecture scenarios

TABLE 3. STT-MRAM demonstrators for High Performance (HP) and High Density (HD)

	Toshiba [15] TED 2017 (HP)	Toshiba [16] ISSCC 2016 (HP)	Toshiba [17] ISSCC 2015 (HP)	Samsung [18] IEDM 2016 (HD)	Qualcomm/TKD [19] IEDM 2015 (HD)
CMOS	20 nm	65 nm	65 nm	28 nm LPP	40 LP, 6 metal levels
Density	-	4x 1 Mb	1 Mb	8 Mb	1 Mb
Cell architecture	2T2MTJ (L2), 1T1MTJ (L3)	2T2MTJ	2T2MTJ	1T-1MTJ (Cu backend)	1T-1MTJ (MTJ between M4 M5)
Unit cell size	3x Minsize	-	-	0.0364 μm^2	40 F ² , 0.065 μm^2
MTJ	16-43 nm	-	47 nm	38-45 nm	-
TMR, Rp, σ	> 150%	-	-	Rp ~1 k Ω , TMR 180% for high yield @85°C (Sensing marge 25 σ Rp variation 7%)	TMR 110%, Rp ~2 k Ω (18 σ read windows)
Retention Endurance	10 ¹²	-	-	10 years @ 85°C Up to 10 ⁸ cycles	> 10 ¹³ (10 ns Wpulse)
Timing	Wpulse 1-3 ns @ Ic =40-100 μA	Read 3.3 ns @ 1.25V (F = 300 MHz)	-	40 MHz Wpulse 25 ns @ 1.2V Wpulse 15 ns @ 1.5V	50 MHz ReadAccess 16 ns (0-70°) WriteAccess 20-100 ns,
IO width	-	-	-	x32/x64	x32/x64
Optimization, Redundancy, Repair, ECC	-	Physically eliminated read disturbance write-verify-write, read-modify-write	Hierarchical bit line for eliminating disturbance	Rows and columns (activated)	Rows and columns (not activated)
Power supply (core/IO)	-	1.2V, local and global power gating	1.2V, local and global power gating	1.0V / 1.8V	1.2V / 1.8V
Error bit count	WER < 6 (4 ns, 62 μA) RER: 0 over 10 ⁶ reads (1 ns, 10 μA)	-	-	-	Zero (100% yield) No pair

compare different memory architectures, as illustrated in Figure 3: ① program code in Flash and dynamic data in SRAM (this is actually the architecture used in most of commercial microcontrollers), ② Flash is replaced by STT-MRAM, ③ both program code and data are located in a single STT-MRAM, and ④ both program and data are located in a single SRAM.

The memory architecture of commercial low power microcontrollers using an ARM Cortex-M0 or an ARM Cortex-M0+ is in many cases composed of at least a Flash memory and a SRAM. The microcontroller families presented in Table 2 have 4 kB to 256 kB of Flash and 2 kB to 36 kB of SRAM. Regarding these capacities, we chose a main memory of 128 kB and an optional second memory of 16 kB for our evaluation.

III. MEMORY DESIGN

This section presents the design of the 128 kB (1 Mb) peSTT-MRAM with 28-nm FD-SOI CMOS.

A. SPECIFICATIONS

This memory is used as main memory for different architecture scenarios presented in Section II. To be compliant with these architectures, the memory has a single port synchronous 32-bit wide SRAM-compatible interface. The chosen CMOS technology used is the 28-nm FD-SOI from STMicroelectronics. To help identifying the memory specifications with a 28-nm technology node, two versions of memory array implementation have been considered, for

High-Performance (HP) or High-Density (HD) applications, and the performance extrapolated for different sizes and options of the memory in a compiler-oriented approach (Table 3). As our system is limited to 50 MHz by the processor, a HD architecture is preferred. For this work we have focused on the parameters of [18] and used them to define the following specifications of the bit cell: 1 transistor 1 junction architecture (1T-1MTJ), 40 nm diameter MTJ with a parallel resistance (Rp) of 1 k Ω and a minimum TMR of 150%, 10 years retention with 10¹² write endurance. All the specifications of the bit cell and the memory are summarized in Table 4.

TABLE 4. Specifications of the MRAM

MTJ	40 nm
TMR, Rp, δ	$\geq 150\%$, 1 k Ω , 5 %
Retention	10 years
Endurance	$\geq 10^{12}$
Critical current (Ic)	40 ~ 100 μA
Density	128 kB (1 Mb)
Timing	20 ~ 100 ns (10 ~ 50 MHz)
IO width	32
Bit cell size	Min MOS size: 0.0364 μm^2
Bit cell architecture	1T-1MTJ
Optimization techniques	Body bias Quasi differential sensing Source Line (SL) sharing
CMOS	28-nm FDSOI
Power supply	1.0 VDC

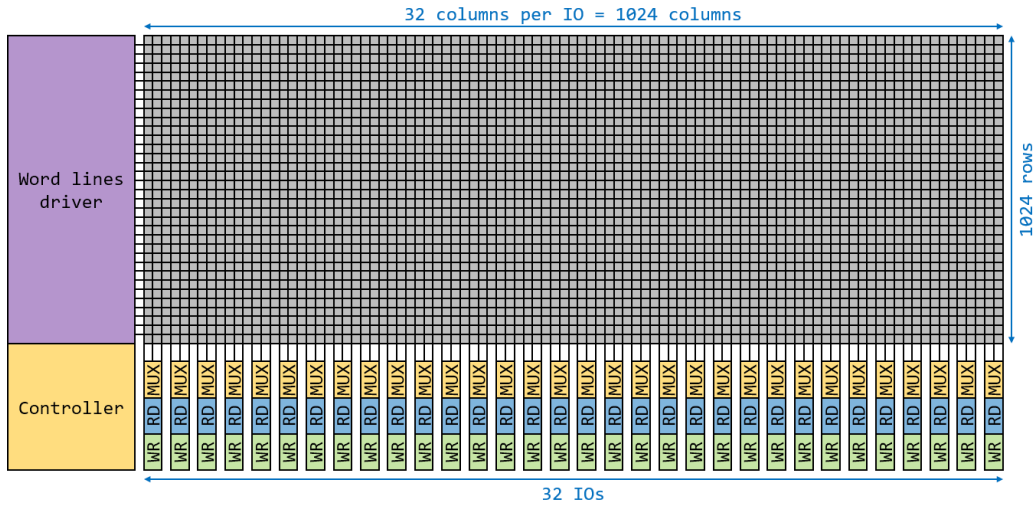


FIGURE 4. Memory architecture, made of a single bank

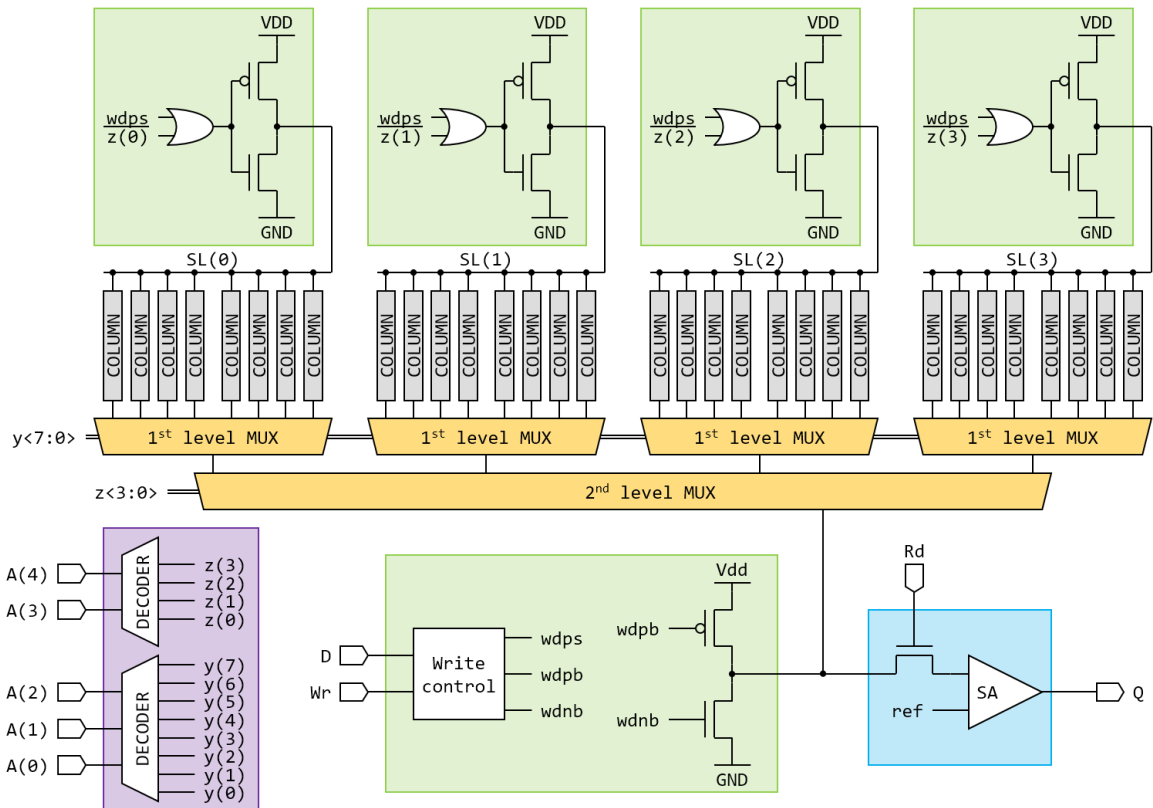


FIGURE 5. Architecture of one IO block, containing 32 columns (grey), read (blue) and write (green) circuitry and a 2-level multiplexer (yellow). The column decoder (purple) is shared between IOs.

B. MEMORY ARCHITECTURE

The memory is made of a single bank. The data are 32-bit wide, so the memory architecture is made of 32 IO blocks (Figure 4). Each IO contains 32 columns, 1 reference column, the reading/writing circuits and a 32 to 1 multiplexing stage is used to select the addressed column as depicted in Figure 5 and Figure 6.

C. DESIGN AND CHARACTERISATION

Based on these specifications, the memory was fully designed in a memory compiler approach, allowing to easily providing memories of different sizes according to the requirements of the application (up to 128 kB). The memory has been fully characterized at circuit level, using the electrical simulators Spectre and Ultrasim. Summarized in Table 5, one IO block requires 0.9 pJ to read the farthest bit

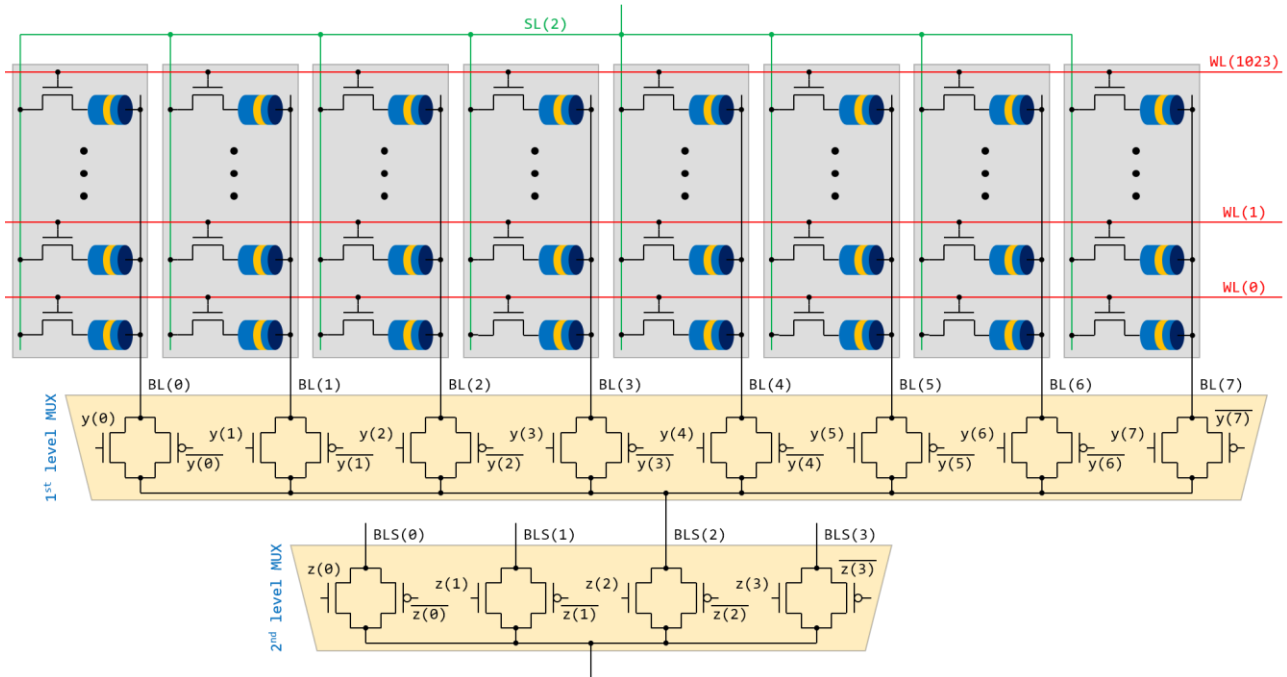


FIGURE 6. Columns and bit cells organization in the memory

in 5 ns (worst path case) and 3.0 pJ to write it in 10 ns, which sets the maximum operating frequency without wait states to 100 MHz. Since the simulation of a memory of such a size at circuit level is almost impossible due to huge simulation times and amount of data, the global operation of the memory was performed on very short durations and with a degraded level of accuracy for Ultrasim. The full characterization was made using the critical path of the memory, with parasitic capacitances and resistances of the access lines calculated using the Design Rules Manager (DRM) of the technology. Following a standard compiler approach, the simulations were performed for different sizes of the memory, so that the performance for a given size can be extrapolated.

TABLE 5. Memory performances

Leakage	352 μ A (352 μ W)
1 bit read energy	0.9 pJ
1 bit write energy	3.0 pJ
Read latency	5 ns (200 MHz max)
Write latency	10 ns (100 MHz max)

Looking at area, the 128 kB peSTT-MRAM is about 58 000 μm^2 . This is around 3.5 times smaller than a SRAM of the same capacity (around 204 000 μm^2).

IV. EVALUATION

A. SYSTEM DETAILS

The system is kept as simple as possible to focus the evaluation on the memory architecture. The Cortex-M0 and the memories are organized around a single master AMBA3 AHB-Lite bus architecture. Here are the assumptions for this evaluation:

- The maximum operating frequency is chosen to perform each memory operation in one cycle.
- Both SRAM and STT-MRAM support 8-bit, 16-bit and 32-bit write operations.
- Each read operation is 32-bit wide.
- There is no interrupt, exception nor event.
- There is no shadow memory operation (single master).

The energy of the matrix bus and memory controllers are not included in this work. The software benchmark used is the ULPMark from EEMBC [20]. CoreProfile (ULPMark-CP) is an application designed to reproduce a periodic behaviour with active and sleep phases (see Figure 1 (a)). The active phase of the CoreProfile is composed of math functions (linear approximation, filtering, conversion tables, string search, table copy, sorting, data permutations and output toggling. This application code is mostly used to evaluate and compare the energy efficiency of Ultra-Low-Power microcontrollers for Internet of Things applications.

A comparison of the memories in terms of power consumption and energy per operation is summarized in Table 6. The energy consumption of the SRAM comes from

a 128 kB memory implementation in 28-nm FD-SOI from STMicroelectronics, the read energy of the 28-nm Flash memory is extrapolated from the data of [21] and the data of the STT-MRAM are based on the results presented in Section III. If the STT-MRAM has a bigger writing energy cost (3.0 pJ/bit) than SRAM (0.73 pJ/bit) for the same capacity (128 kB), it has the lowest energy cost for read operations. As we lack information about leakage, the evaluation of the active phase only takes into account the dynamic energy.

TABLE 6. Energy cost per operation for each memory

	Flash 128 kB	STT-MRAM 128 kB	SRAM 128 kB
Operation			
32-bit read	39.4 pJ	29 pJ	30.6 pJ
8-bit write	-	24 pJ	5.85 pJ
16-bit write	-	48 pJ	11.7 pJ
32-bit write	-	96 pJ	23.4 pJ

B. RESULTS

For each architecture scenario, the active phase of the application executes in 49767 cycles (32773 instructions executed). Table 7 shows the total count of the different memory operations in the code memory (that is, the location where read-only data and program code are stored) and the data memory (volatile data). Because the program code is located in the code memory, no instruction fetch occurs in the data memory, but writes operations only occur in the data memory. One instruction fetch corresponds to a 32-bit read.

TABLE 7. Memory operations for one CoreProfile active phase (49767 cycles, 32773 executed instructions)

	Code memory	Data memory
Idle cycles	29532	38280
Instruction fetches	18693	0
Total reads	1542	8151
Total writes	0	3336
8-bit writes	0	1000
16-bit writes	0	516
32-bit writes	0	1820

Figure 7 shows the estimated dynamic energy consumption of the memories, for the different architectures previously described in Figure 3. Each memory is represented by a different colour to distinguish its contribution.

For scenarios ① and ②, where code and data are separated in two different memories, and where only read operations are performed into non-volatile memories, we observe that the dynamic energy consumption of the STT-

MRAM is lower than the Flash's one (around 26%). As the data memories are the same for both scenarios (16 kB SRAM), their contribution is equal. In total, the memories' dynamic energy consumption for the second scenario is lower than for the first one (around 23%). For scenarios ③ and ④, where a single memory is used for both code and data, we observe that the single SRAM based architecture consumes a little bit less energy than the single STT-MRAM based architecture (around 12%), because of the higher write energy needs of the STT-MRAM. Memory operations in the 16 kB SRAM (which is used for application data only) requires less energy than in the larger memories (128 kB SRAM and STT-MRAM), that is why scenarios ③ and ④ (with a single memory architecture) have higher dynamic energy consumption than scenario ② (with separated memory architecture).

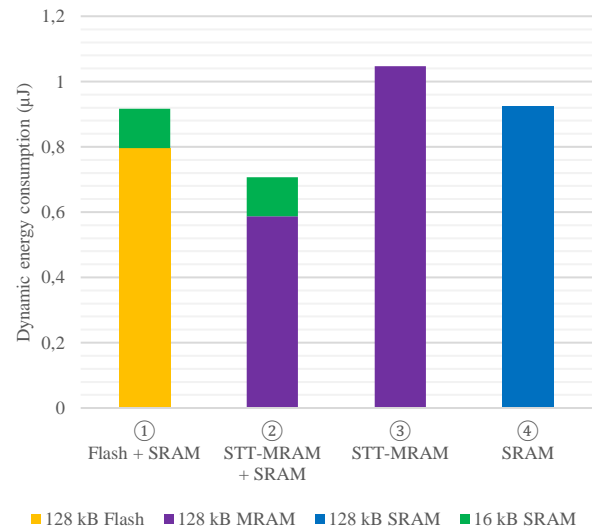


FIGURE 7. Dynamic energy consumption of the memories

Looking at power consumption in sleep mode, scenario ③ is the only one where the memory can be powered-down without losing data. Each other scenario requires keeping the volatile memory into retention state: 879 nW for scenarios ① and ②, 13.3 μW for scenario ④. Moreover, a SRAM's retention state requires keeping a dedicated voltage regulator enabled, which adds another energy cost. For scenarios ① and ②, it is possible to save its content into the non-volatile part and restore it at wake-up, but this operation takes time and energy, especially for the Flash memory in scenario ①. Finally, for scenario ④, the application code has to be loaded into SRAM from a non-volatile memory or an external source after each power up.

Now considering duty cycled behaviour (Figure 1), we can evaluate the minimum sleep period required in scenario ③, which as the lowest leakage power, to compensate the

overhead energy consumption compared to scenarios ① and ② in active phase. After 148 ms, the energy saved during sleep phase in scenario ③ compensate its 130 μJ overhead compared to scenario ① in active mode. After 386 ms, the single STT-MRAM memory architecture of scenario ③ is more energy efficient than the STT-MRAM + SRAM architecture of scenario ②.

In terms of flexibility, scenario ③ and ④ are the most interesting because these solutions offer the possibility to adjust the allocated memory size between application code and data. Moreover, these architectures are simpler than solutions ① and ②.

V. CONCLUSION

We have designed a 128 kB (1 Mb) peSTT-MRAM, 28-nm FD-SOI CMOS with single 32-bit port SRAM-like interface for low-power embedded application. With 0.9 pJ/bit read in 5 ns and 3 pJ/bit write in 10 ns, this embedded non-volatile memory is suitable for low-power devices that run at frequencies under 100 MHz. We presented the evaluation of STT-MRAM, SRAM and Flash solutions for different memory architectures (single and multiple memories architectures). STT-MRAM is a more interesting solution than Flash, thanks to a lower read energy (26% gain). Moreover, it has a faster, more flexible and more energy efficient write capability than traditional embedded Flash. When used as the sole memory of a system, the non-volatility of MRAM helps to reach the lowest power consumption in sleep mode, although this solution (one STT-MRAM for both code and data) is not the best for active mode. There is a trade-off between low power consumption in sleep mode and in active mode. In order to improve this study including the other parts of the system, we plan future works about the integration and evaluation of MRAM at various level, for duty-cycled ULP application.

REFERENCES

- [1] M. Zwerg, S. Khanna, and S. Bartling, "Non-volatile logic SoC with software-hardware co-design and integrated supply supervisor for energy harvesting applications," 2017, pp. 887–889.
- [2] S. Izumi *et al.*, "Normally Off ECG SoC With Non-Volatile MCU and Noise Tolerant Heartbeat Detector," *IEEE Trans. Biomed. Circuits Syst.*, vol. 9, no. 5, pp. 641–651, Oct. 2015.
- [3] S. Khanna, S. C. Bartling, M. Clinton, S. Summerfelt, J. A. Rodriguez, and H. P. McAdams, "An FRAM-Based Nonvolatile Logic MCU SoC Exhibiting 100% Digital State Retention at VDD = 0 V Achieving Zero Leakage With <400-ns Wakeup Time for ULP Applications," *IEEE J. Solid-State Circuits*, vol. 49, no. 1, pp. 95–106, Jan. 2014.
- [4] G. Lallement, F. Abouzeid, M. Cochet, J.-M. Daveau, P. Roche, and J.-L. Autran, "A 2.7 pJ/cycle 16 MHz, 0.7 μW Deep Sleep Power ARM Cortex-M0+ Core SoC in 28 nm FD-SOI," *IEEE J. Solid-State Circuits*, vol. 53, no. 7, pp. 2088–2100, Jul. 2018.
- [5] V. K. Singhal, V. Menezes, S. Chakravarthy, and M. Mehendale, "A 10.5uA/MHz at 16MHz single-cycle non-volatile memory access microcontroller with full state retention at 108nA in a 90nm process," 2015, pp. 1–3.
- [6] L. Lin, S. Jain, and M. Alioto, "A 595pW 14pJ/Cycle microcontroller with dual-mode standard cells and self-startup for battery-indifferent distributed sensing," 2018, pp. 44–46.
- [7] "STM32L0 - ARM Cortex-M0+ ultra-low-power MCUs - STMicroelectronics." [Online]. Available: <https://www.st.com/en/microcontrollers/stm32l0-series.html?querycriteria=productId=SS1817>. [Accessed: 22-Oct-2018].
- [8] "STM32F0 - ARM Cortex-M0 Microcontrollers - STMicroelectronics." [Online]. Available: <https://www.st.com/en/microcontrollers/stm32f0-series.html?querycriteria=productId=SS1574>. [Accessed: 22-Oct-2018].
- [9] "LPC1100 Series: Scalable Entry-level Microcontrollers (MCUs) based on Arm® Cortex®-M0+/M0 Cores[NXP]." [Online]. Available: https://www.nxp.com/products/processors-and-microcontrollers/arm-based-processors-and-mcus/lpc-cortex-m-mcus/lpc1100-cortex-m0-plus-m0:MC_1392389687150. [Accessed: 22-Oct-2018].
- [10] "Low power short-range wireless products - Nordic Semiconductor." [Online]. Available: <https://www.nordicsemi.com/en/Products/Low%20power%20short-range%20wireless>. [Accessed: 15-Apr-2019].
- [11] "32-bit Arm® Cortex®-M0 PSoC® 4." [Online]. Available: <http://www.cypress.com/products/32-bit-arm-cortex-m0-psoc-4>. [Accessed: 22-Oct-2018].
- [12] "ARM Cortex M0+ FM0+." [Online]. Available: <http://www.cypress.com/products/fm0-32-bit-arm-cortex-m0-microcontroller-mcu-families>. [Accessed: 22-Oct-2018].
- [13] J. Meena, S. Sze, U. Chand, and T.-Y. Tseng, "Overview of emerging nonvolatile memory technologies," *Nanoscale Res. Lett.*, vol. 9, no. 1, p. 526, 2014.
- [14] L. Cargnini, L. Torres, R. Brum, S. Senni, and G. Sassatelli, "Embedded Memory Hierarchy Exploration Based on Magnetic Random Access Memory," *J. Low Power Electron. Appl.*, vol. 4, no. 3, pp. 214–230, Aug. 2014.
- [15] D. Saida *et al.*, "1X- to 2X-nm perpendicular MTJ Switching at Sub-3-ns Pulses Below 100 μA for High-Performance Embedded STT-MRAM for Sub-20-nm CMOS," *IEEE Trans. Electron Devices*, vol. 64, no. 2, pp. 427–431, Feb. 2017.
- [16] H. Noguchi *et al.*, "4Mb STT-MRAM-based cache with memory-access-aware power optimization and write-verify-write / read-modify-write scheme," 2016, pp. 132–133.
- [17] H. Noguchi *et al.*, "A 3.3ns-access-time 71.2uW/MHz 1Mb embedded STT-MRAM using physically eliminated read-disturb scheme and normally-off memory architecture," 2015, pp. 1–3.
- [18] Y. J. Song *et al.*, "Highly functional and reliable 8Mb STT-MRAM embedded in 28nm logic," 2016, pp. 27.2.1-27.2.4.
- [19] Y. Lu *et al.*, "Fully functional perpendicular STT-MRAM macro embedded in 40 nm logic for energy-efficient IOT applications," 2015, pp. 26.1.1-26.1.4.
- [20] "CPU Energy Benchmark – MCU Energy Benchmark – ULPMark – EEMBC Embedded Microprocessor Benchmark Consortium." [Online]. Available: <https://www.eembc.org/ulpmark/>. [Accessed: 22-Oct-2018].
- [21] I. Kouznetsov, "Embedded 28-nm Charge-Trap NVM Technology," presented at the Flash Memory Summit 2017, Santa Clara, CA, 2017.